



## White Precat Primer (15000)

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Spec One 15000 is a fast drying, easy sanding, pre-catalyzed lacquer primer designed to be used in conjunction with our Spec-One pre-catalyzed lacquer systems. This product is designed for application to interior wood substrates only.

Recommended uses include: Kitchen cabinetry, bathroom cabinetry, interior woodwork and architectural millwork.

**Application:** Mix thoroughly before use. Using conventional, HVLP, airless, or air assisted equipment, apply this product at 4-5 wet mils per coat. Let dry a minimum of 45 minutes. Sand with 280-320 grit, no-fill sandpaper and remove sanding dust with clean compressed air, or tack rag. This product must be sanded in between coats to ensure proper adhesion. We recommend two coats when finishing MDF.

Product Type: Pre-catalyzed Lacquer Primer

Viscosity: 23-27 #4 Ford

Weight Solids: 43.5%

Volume Solids: 25.8%

Gloss: N/A

Recommended Film Thickness: 1-2 mils dry for optimal results

VOC (reg./coating): 4.6 lbs./gl. or 548.6 g/l

VOC (act/material): 3.5 lbs./gl. or 418.1.4 g/l

VOC Ratio: 0.87 lbs. VOC/lbs. Solids

HAPS Ratio: 0.0 lbs. HAPS/lbs. Solids

Dry Time to recoat at 77°F & < 50% RH: 45 minutes

Coverage: 414 sq. ft. per gallon at one mil dry film thickness.

Thinner: Use a good quality lacquer thinner as needed

Clean Up: Use lacquer thinner or acetone to clean up all equipment.

Disposal: Dispose of in accordance with Federal, State, and Local regulation regarding pollution.

### Substrate Preparation:

**New wood:** Remove any dirt, grease, glue or other contaminants. Moisture content of wood should be 7-9%.

Sand to 150-180 grit. Proper sanding of wood is absolutely critical to achieve the best color development and adhesion of the coating to the substrate.

**Old wood:** Strip old finishes completely and remove all contaminants from the surface. Make sure the surface is dry, sand as required. Finish same as new wood.

*Note:* This Technical Data Sheet is accurate to the best of our knowledge. However, as application conditions and intended end use are beyond our control, no warranty as to fitness or merchantability is expressed or implied. Customers are urged to confirm their own results.

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